



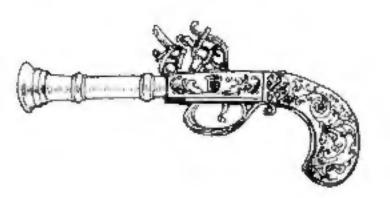


Try making a four with your fingers! "Four!!"

Is it just me, or is your thumb bent way more than you expected?!

Okay, here comes Volume 85!! Let's go!!

-Eiichiro Oda, 2017





iichiro Oda began his manga career at the age of 17, when his one-shot cowboy manga **Wanted!** won second place in the coveted Tezuka manga awards. Oda went on to work as an assistant to some of the biggest manga artists in the industry, including Nobuhiro Watsuki, before winning the Hop Step Award for new artists. His pirate adventure **One Piece**, which debuted in **Weekly Shonen Jump** in 1997, quickly became one of the most popular manga in Japan.



The story of **ONE PIECE 1**»85

Character · 资助入物 ·



Story . 5575.

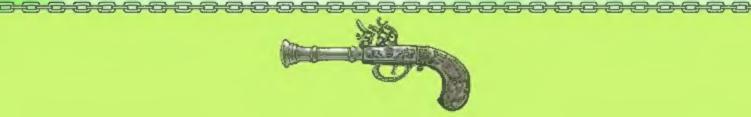
After two years of hard training, the Straw Hat pirates are back together, first at the Sabaody Archipelago and then through Fish-Man Island to their next stage: the New World!!

The crew happens across Law on the island of Punk Hazard, and they travel to Dressrosa to defeat Doflamingo. Next, the crew forms an alliance with the samurai and minks to topple Kaido, an Emperor of the Sea, and rescue Wano Kingdom from his grasp. Meanwhile, Sanji is in terrible danger! His true father has arranged a political marriage for him with Big Mom's daughter. Sanji agrees to meet Big Mom in order to refuse the marriage, but they trap him and prevent his escape. Luffy's group rushes to save him, but Sanji refuses the help and clashes with his captain. Then Big Mom's forces capture Luffy...

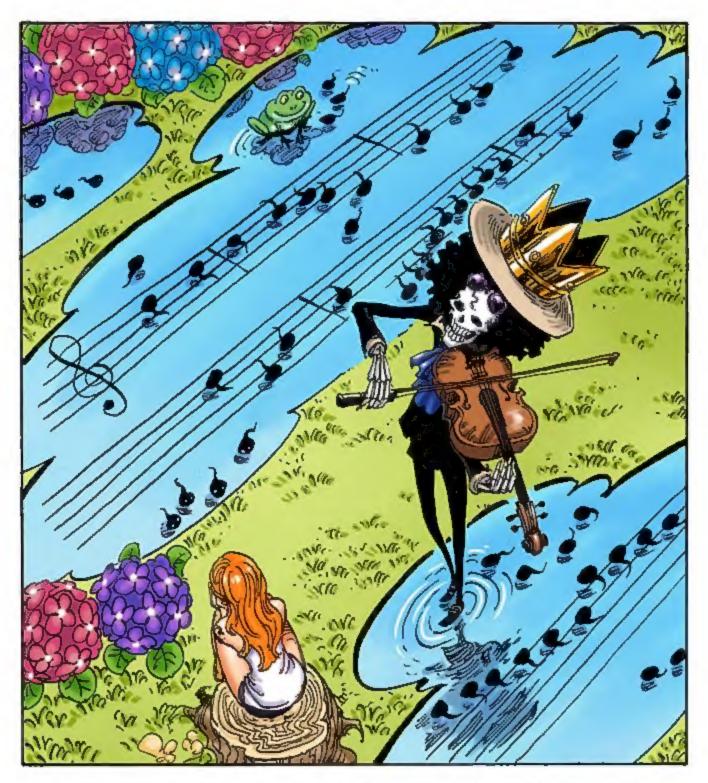
ONE PIECE vol.85 LIAR

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Chapter 849: CHOBRO IN THE LAND OF MIRRORS



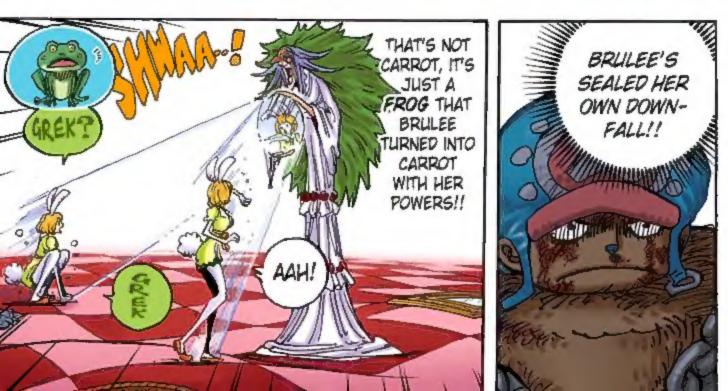
REQUEST: "BROOK COMPOSING WITH TADPOLE NOTES" BY NODA SKYWALKER FROM OSAKA

































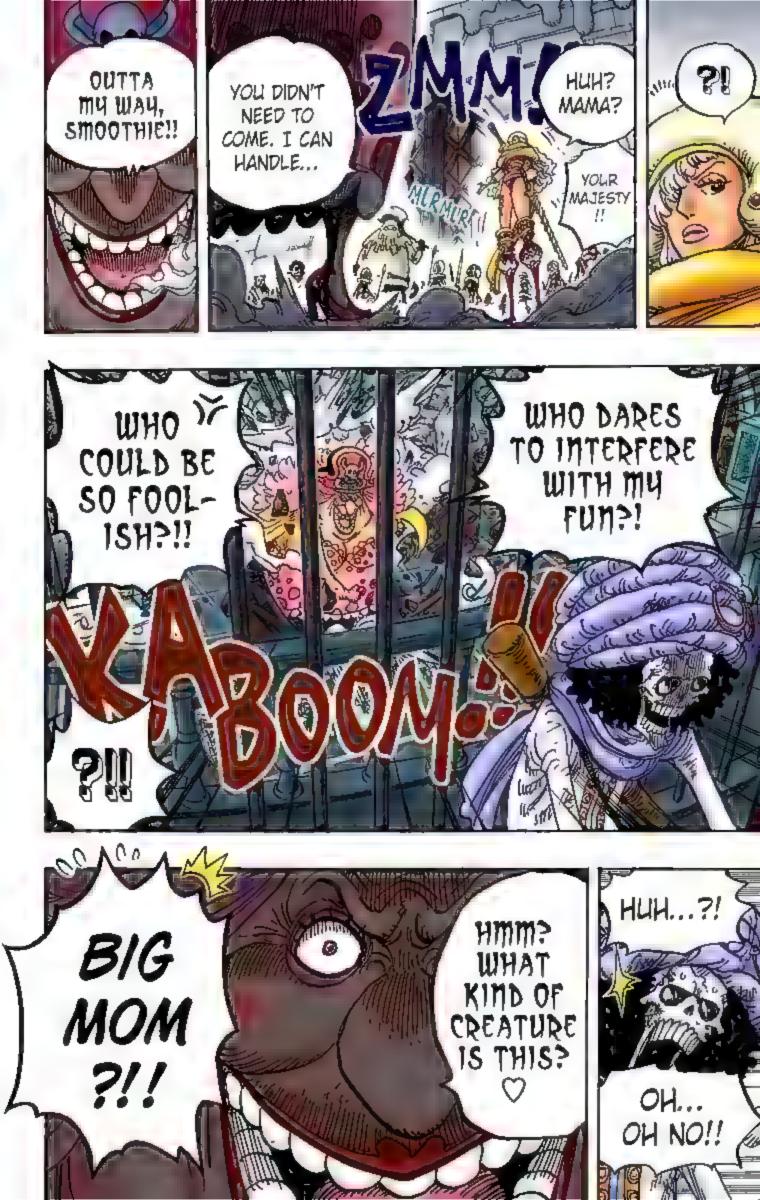


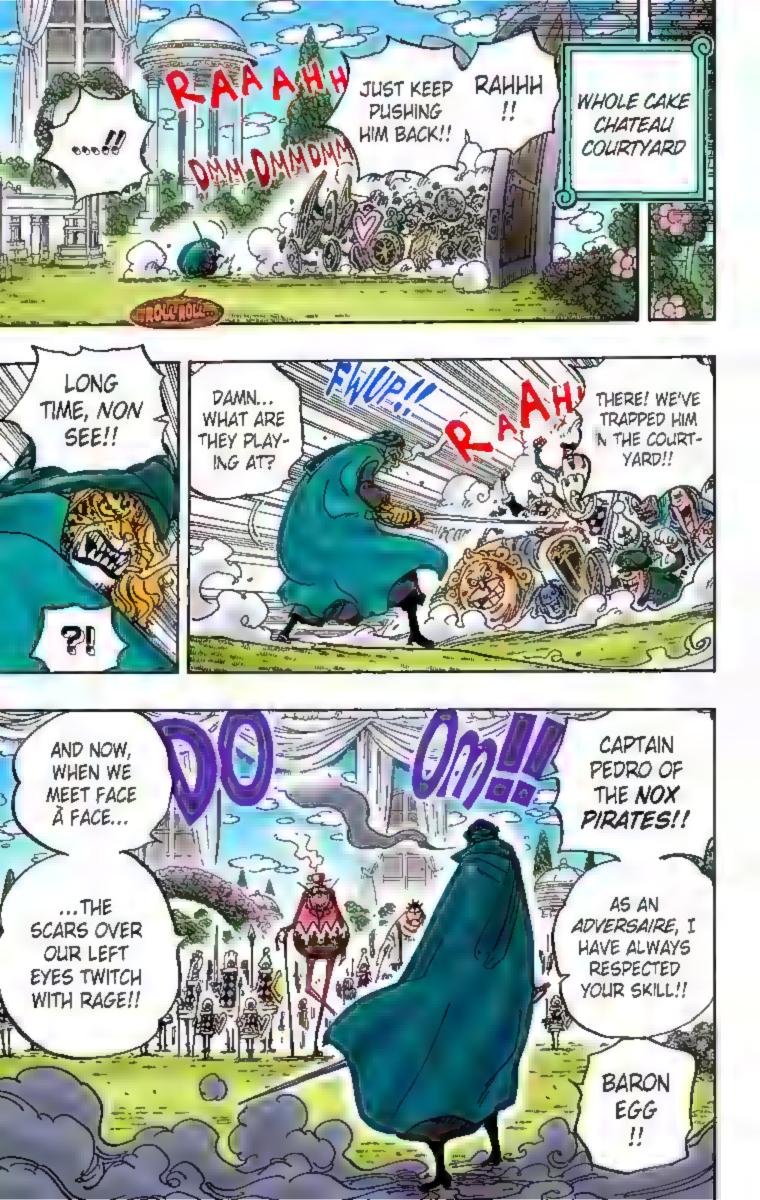














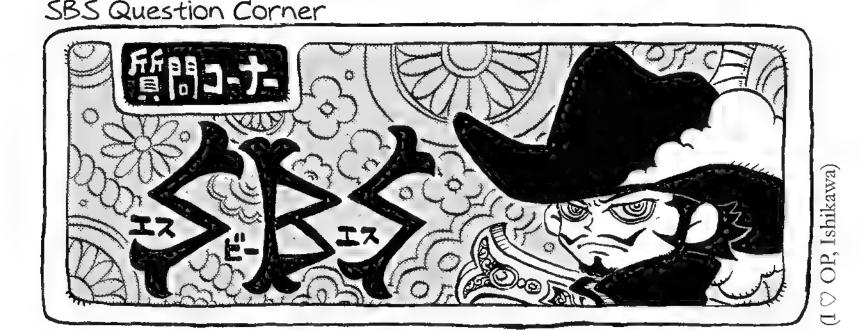












Q: Hi, Odacchi! I've been counting. Ever since that fateful day in volume 10 when Timmy Ueda first stole the SBS title call (which started in volume 4), readers have begun the SBS corner 60 times! (Doom!) I simply cannot believe that they would be shameless enough to steal your glory!! Go on, Oda Sensei. Scream those words as loud as you can today. Say the words, "The SBS has begun!!!"

And once again, the reader proudly proclaims, "Start the SBS!!!!"

--Shokotan

- A: The SBS has Begun!!? I said it!! Thank you!! Wait, noooo!!!? This is not what I want!! (wailing)
- Q: Would Heraclesun be really bad at *shiritori*, the word game where you have to start each word with the last letter of the previous word?

--Seikun

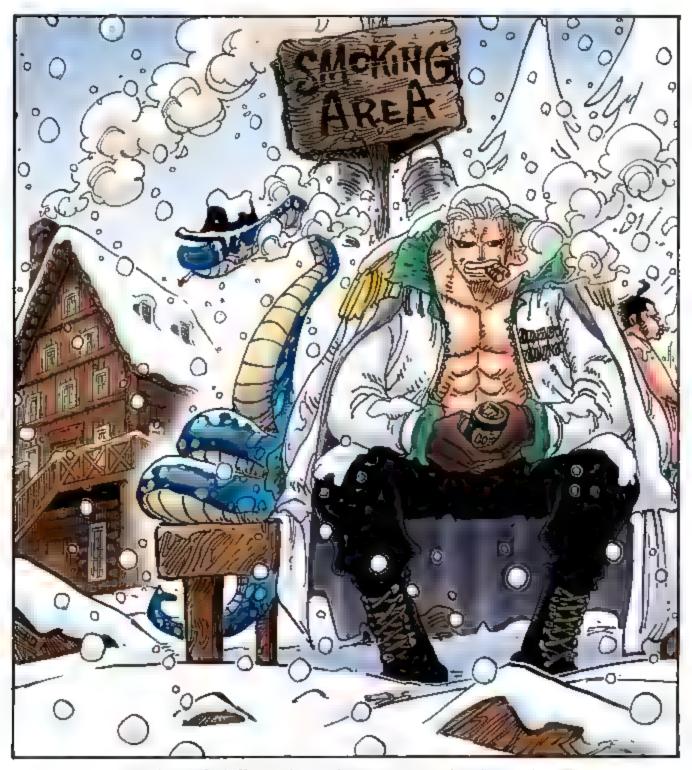
- A: Well, since you lose by ending a word in "n," I'd say so.
- Q: In chapter 840, "The Iron Mask," young Sanji was reading the storybook about Noland. But I'm more curious about that book of Devil Fruits sitting next to him! This must be the book he used to find out about the Clear-Clear Fruit in chapter 464!!

--Dorry

A: Well spotted. Sanji did indeed Mention Both Books Before in his travels.



Chapter 850: A RAY OF LIGHT



REQUEST: "HEAVY-SMOKING SNAKE AND SMOKER SITTING IN THE SMOKING AREA" BY MICHI NAKAHARA FROM TOTTORI

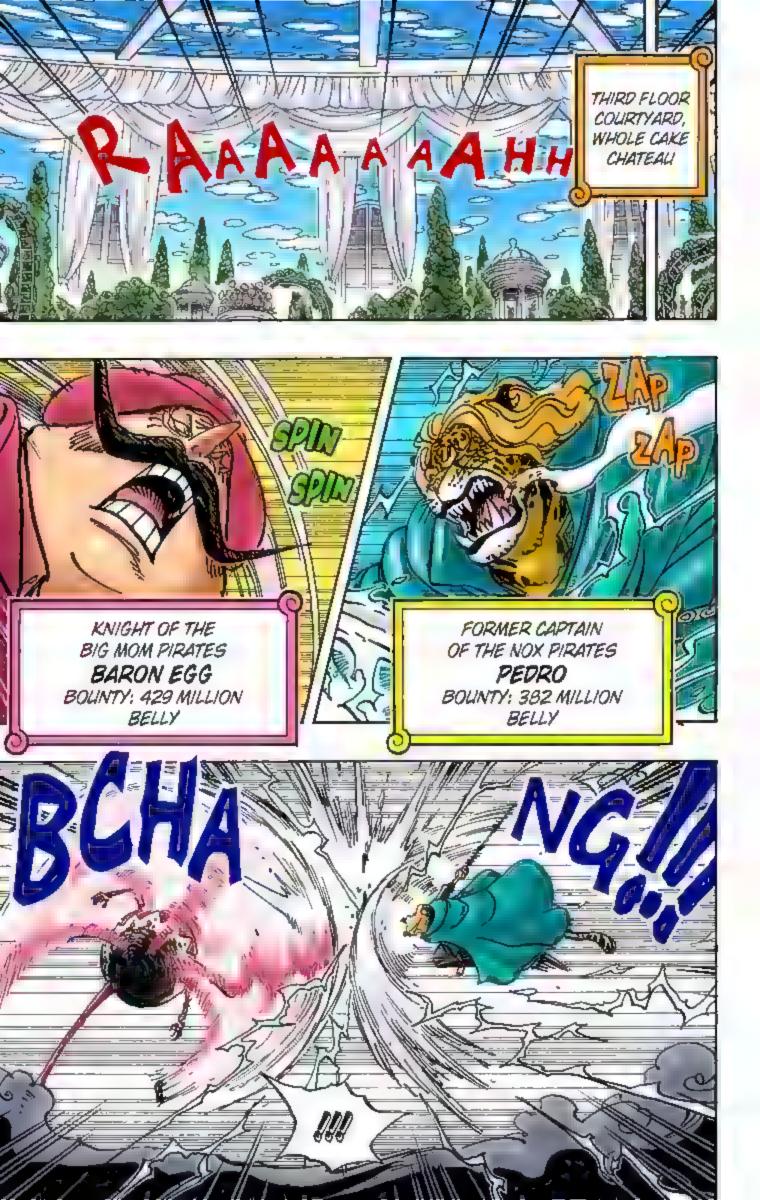


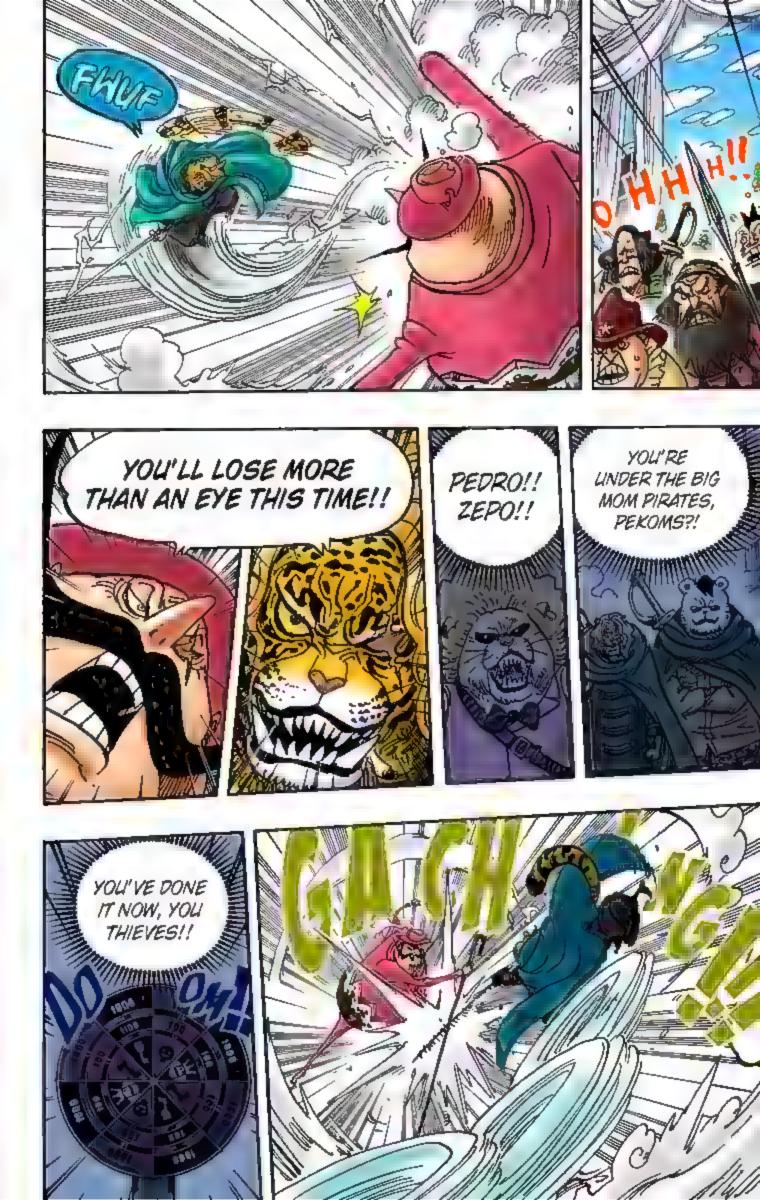


















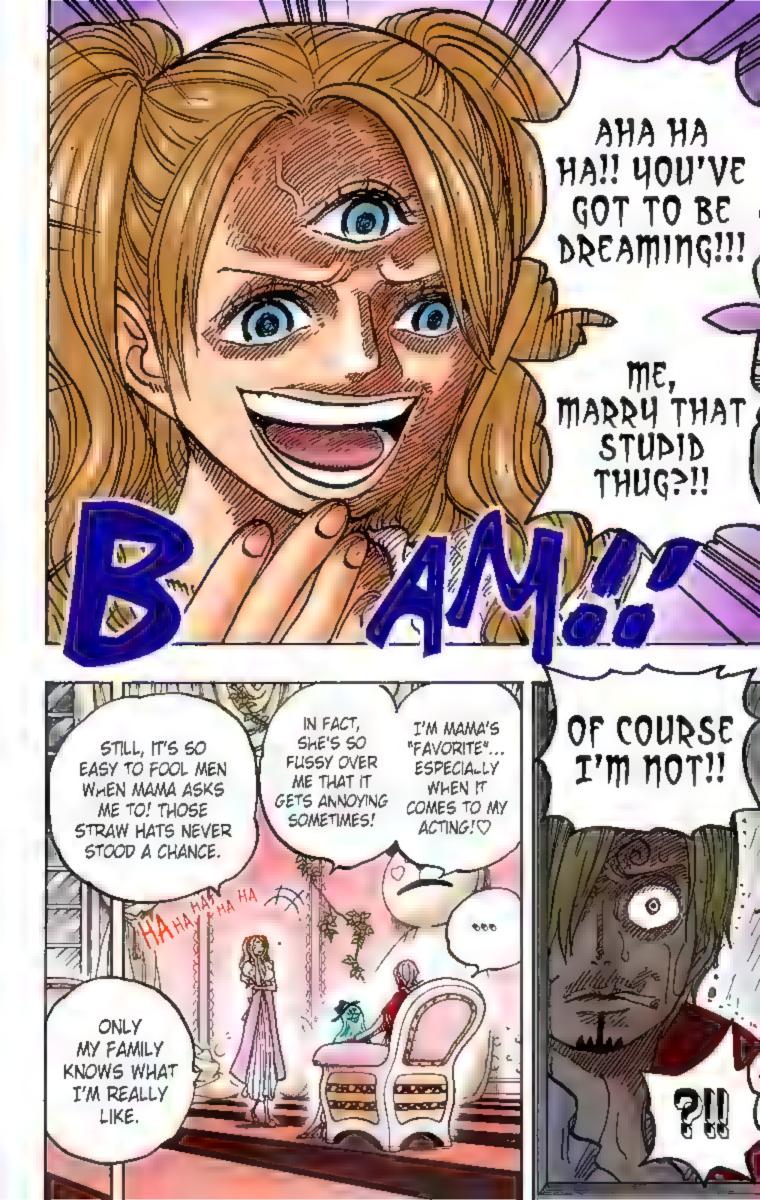


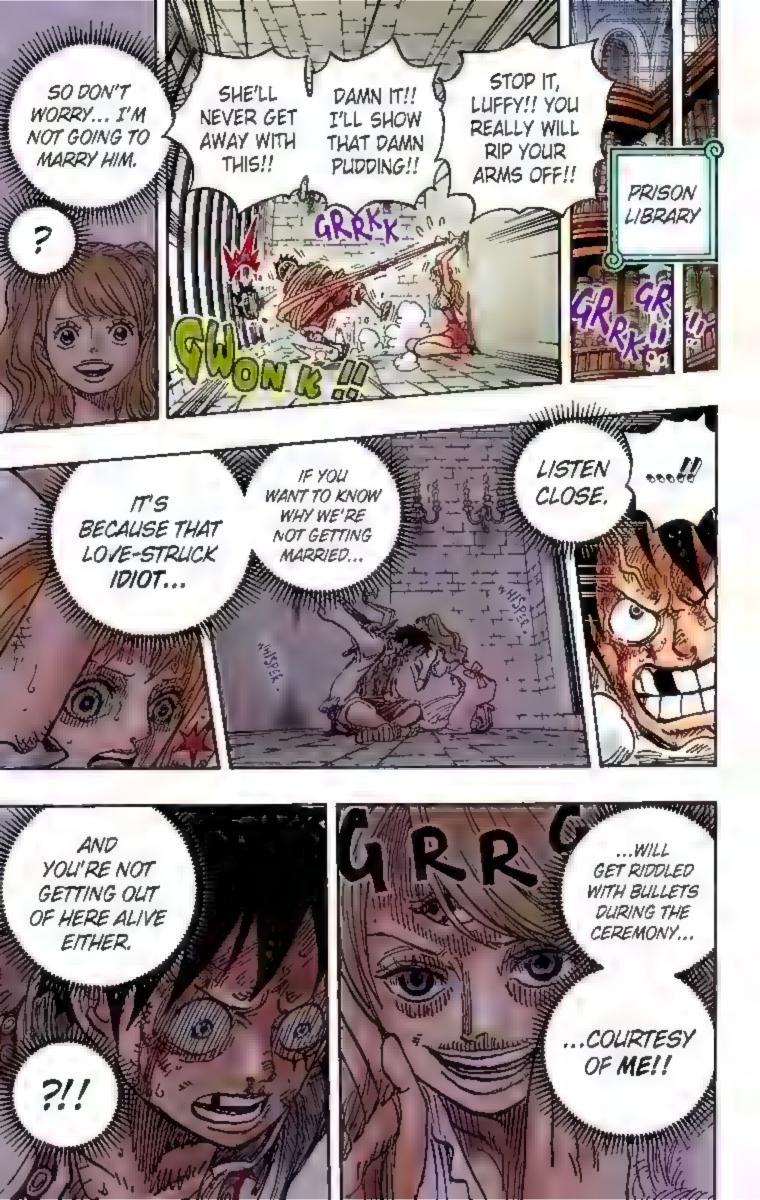
















Chapter 851: DOG-END

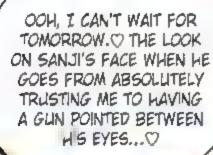




























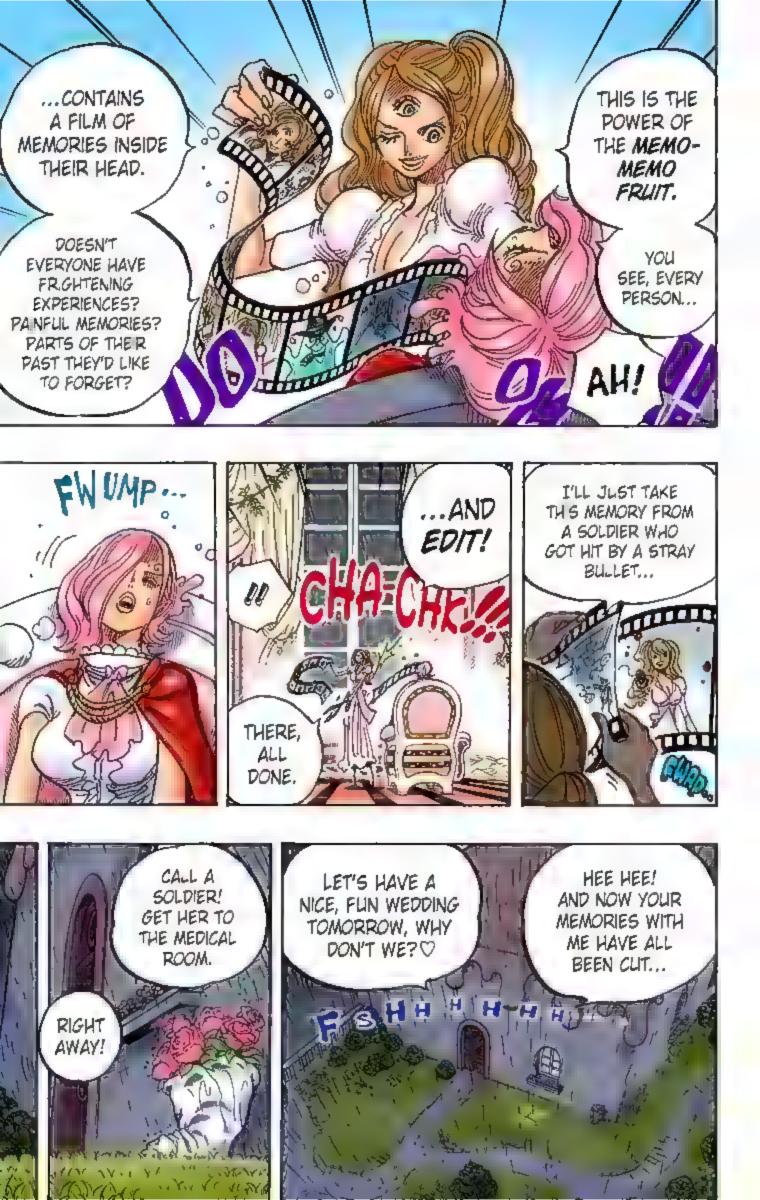










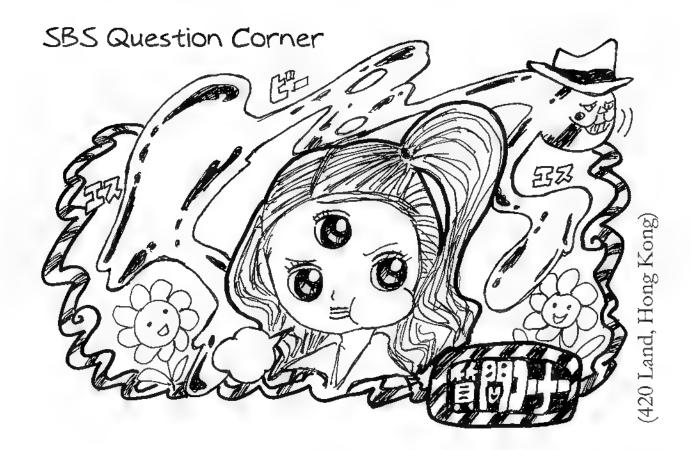












Q: Heso, Oda Sensei!! The minks are animals, and yet in the food they gave Luffy in volume 82, there was meat. Are they cannibals?
I'm so obsessed with this idea, I get five hours of sleep a night.

--Guru-Mayuki

A: That's right. In volume 81 there was a scene where he was chowing down, and the answer was revealed. In chapter 807, Carrot said the meat was "hippo, lizard, alligator and frog." The minks are

essentially people who were Born with the characteristics of furred animals, so they don't eat other furred animals, But they do eat the meat of Birds, reptiles and amphibians.

Q: I bought this figure of Nami. Where should I put it?

--Captain Nobuo

- A: I don't know, man!! }
- Q: Odacchi... Let's start the SBS. ...Oh, actually, it started a while ago. --Kakkun Shogo
- A: What the heck, Man?! 3
- Q: Odachiii!!!!! In chapter 850, Pudding has a third eye on her forehead!! Does that mean the three-eyed girl in chapter 651 was Pudding? Clear this up for us!

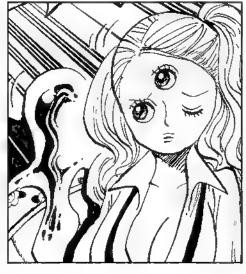
--Resident of New Kama Land

A: That's right! You can see Nitro there too.





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Chapter 852: GERMA'S FAILURE



REQUEST: "AN ART CRITIC BEAR APPROVINGLY APPRAISES ROBIN'S GALLERY EXHIBITION" BY HIYU MORI FROM HYOGO





















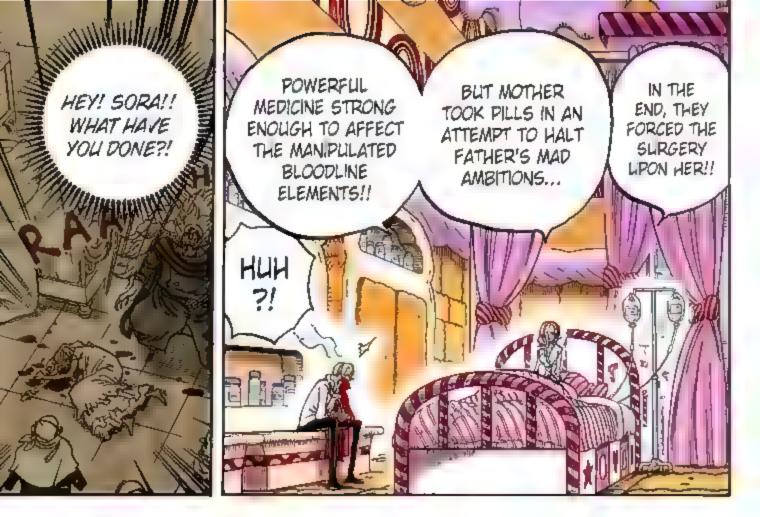
































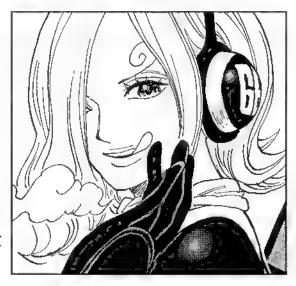




Q: Why doesn't Sanji get heart-eyes with Reiju? Could he maintain his reason even if he saw her naked?

--Match & Takeshi

A: Isn't that how siblings go? (laughs) I have an older sister, and all we ever did was scream and fight, so maybe my experience has me biased. I know this is Sanji we're talking about, but wouldn't it be creepy if he was perving out about his own sister?



Q: Mr. Oda! Here's a question I've been wondering about for ages. If the Straw Hat Crew ran a 50-meter dash, who would come in first?

--Nagatanigawa

A: Ooh, tough question! After all, the weak-willed members are pretty quick to escape. And Franky's Coup de Boo doesn't count.



Brook is so light! And Chopper can go faster thanks to Walk Point. Zolo has the power Burst necessary to speed over short distances, But at 50 meters, I'd Be concerned with him straying off the course. Franky would probably Be last Because he's so heavy.

Q: Big Mom is a woman, but in Japanese, she uses a masculine pronoun. Why is this?

--Youth Age 12

A: Even today, there are regions of the country where women still use the pronoun "ore" when referring to themselves. In the past, it was once used equally By Both Men and women, so I didn't really think it was that unusual of an idea. But if that's weird to you, I'm surprised that I didn't get more questions about the pronoun that I completely invented for Ivankov.







Chapter 853: NOT HERE



REQUEST: "BARTOLOMEO AND GAMBIA TEARFULLY PREACHING THE GREATNESS OF THE STRAW HAT CREW TO OVERWHELMED SEA TURTLES" BY HIYU MORI FROM HYOGO









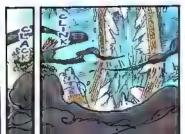


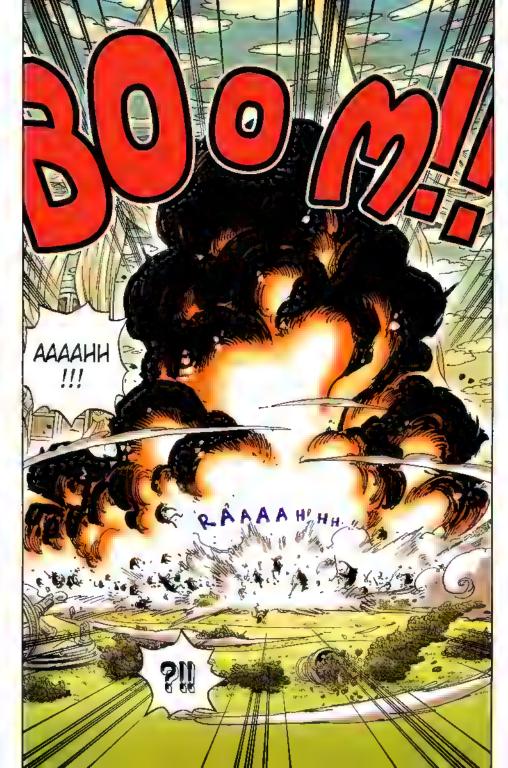






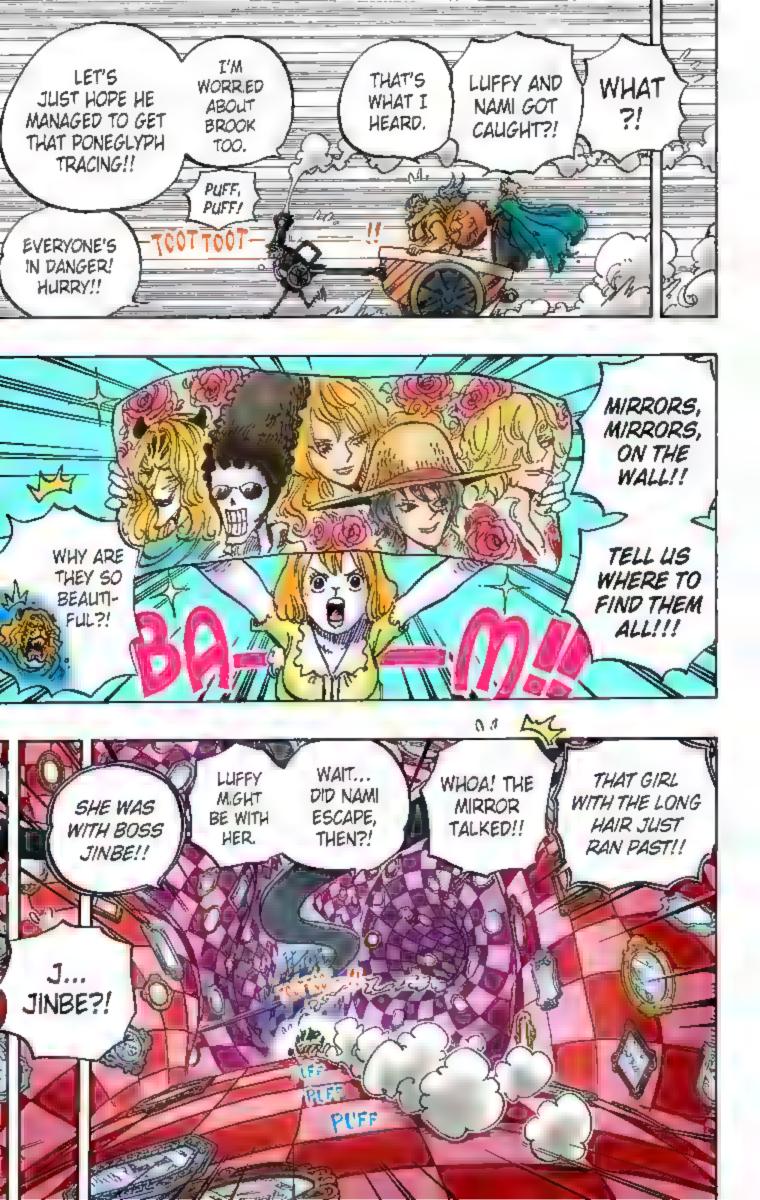




























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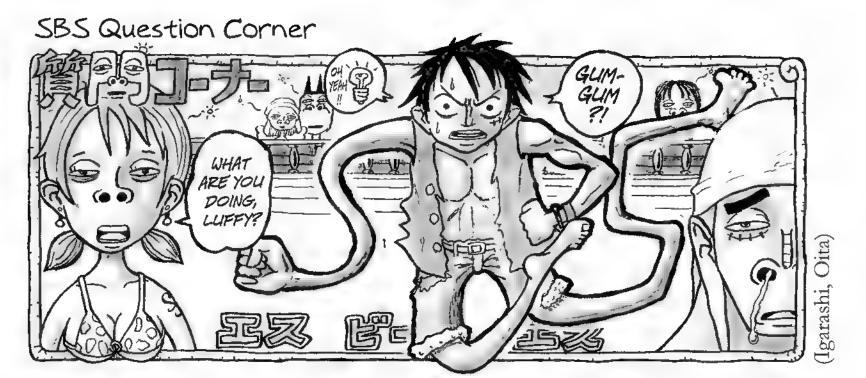












Q: I have a question. How does someone get to be an editor at *Shonen Jump?* Do the editors all graduate from elite colleges?

--Koichiro

A: I can feel your sincerity about this, Koichiro. You really want to be an editor, don't you? As a matter of fact, many editors do have higher education degrees. But they're all freaks and



BE CAPABLE

OF SUCH REMENDOUS

UGH ..

DRR

weirdos. The only requirement for hiring at Shueisha, the publisher of Jump, is a degree from a four-year college. You don't need to have graduated from a very famous university to take the company test. And everyone turns into a weirdo as a result of all the studying. Keep your head straight, work hard, and you can be my editor someday, Koichiro.

Q: Can I lick the syrup off of Nami's body?

--Chamoro Shimizu

A: It's you again, you pervert!! ? You keep ruining the morals of this manga!! But hang on!! I feel like the handwriting on this postcard is different!! Did you always have such nice handwriting?! You better not be an imposter!! If this isn't the real Chamoro...you can go.

NO, you can't!!! 3 Don't send me these postcards, whoever you are!!

Q: I was the leader of the Whitebeard Pirates 2nd Division before Ace was.

--Capt. Nobuo

A: Liar !!! 3 Huff...huff...



Chapter 854: WHAT ARE YOU DOING?



REQUEST: "PLEASE DRAW ZORO WEARING SHADES AND RIDING A HARLEY LOOK-ALIKE" BY RORONOA NATSUKI

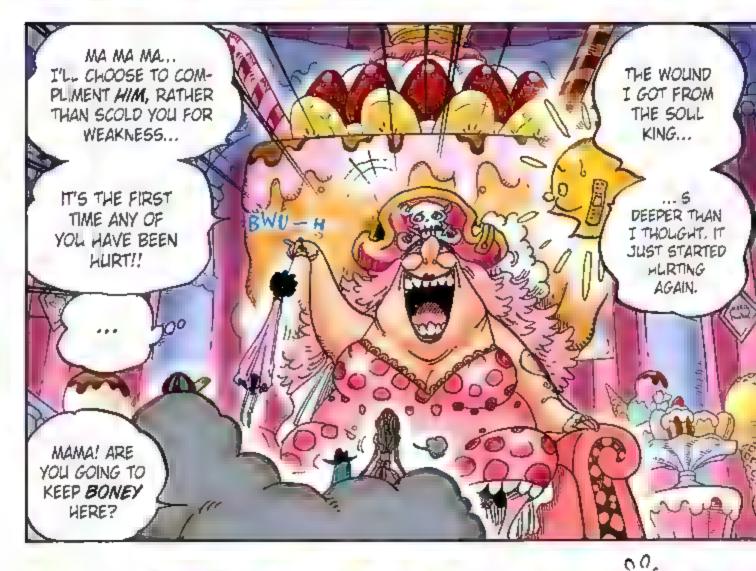




































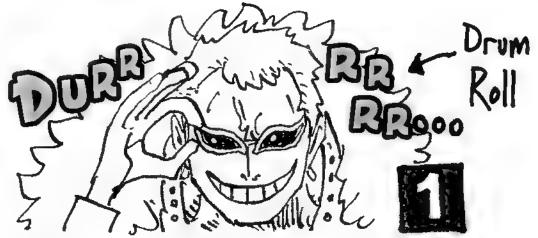


SBS Question Corner

Q: In the "sons' cups" scene in chapter 800 (volume 80), there's a panel where everyone holds out their cups. On the sound effect bubble, there are eight \rightarrow marks! But there are seven of them! So who was the last one?! Tell us! 1

--Mutsu 2

- A: Whoa...! You noticed that?! Who does that?! It does seem weird that there are seven cups, and yet the sound effect is coming from eight directions. This is kind of like a live-TV incident. As a matter of fact, the last one Belongs to some old lady who just wandered By. I'm very sorry. She's very sorry too, so I hope you can let this one slide.
- Q: What is a heart full of belief?! --Rukia, Age 12
- A: It could be, for example, the strength of mind not to be led astray by the deceptive lies of adults who cannot admit their own mistakes. You have to be strong enough to say, "No old lady's just gonna be 'passing by' on a boat! That makes no sense!!"
- Q: What does Doflamingo look like when he takes off his sunglasses? --Saki & Shun
- A: Oh! Good timing! Look, Doflamingo's about to remove his glasses right now!! 33



beez)

5055

ZDUMM

Argh, hurry up!! He's gonna carry this over to pg. 132!! Take those shades off!!



019

Haa

(88)

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Chapter 855: GLURRGLE!!!



REQUEST: "LAW NOTICING CORA IS ON FIRE AS THEY ROAST YAMS OVER A PILE OF LEAVES" BY NAOMIN SHIRAKI FROM TOKYO

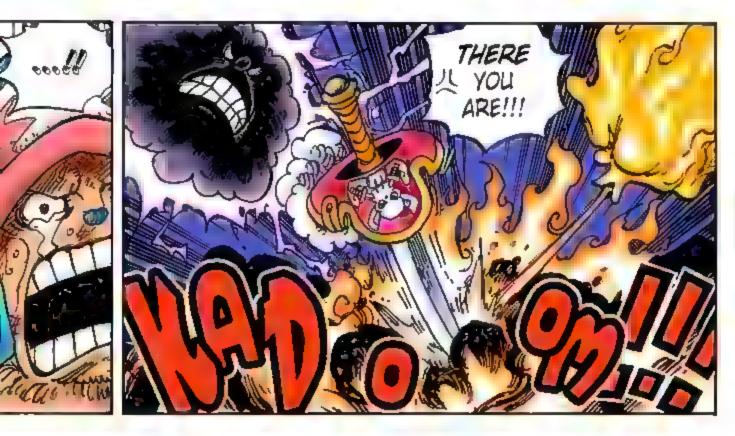








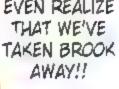








































Aaaaah!! Underneath his sunglasses was another pair of sunglasses!! So what's under that pair, then?! (Return to []] on pg. 114)

Q: Hello, Oda Sensei! My birthday is October 11. There were no characters on my birthday so far, so I came up with an idea! 10/11 could be *ichi (1) ban oo (0) kii wan-wan (1 1)*, meaning "the biggest doggy"! That could

be the birthday for Duke Dogstorm, King of the Day of the Mokomo Dukedom!!

--Masaju

- A: What?! You want to decide it just like that?! Okay.
- Q: My birthday is July 9, but there aren't any characters that share it! So how about if Sanji's mother, Vinsmoke Sora, was born on 7/9? July for its beautiful clear "sky" (sora), and 9th for the ku sound in "Vinsmoke"!



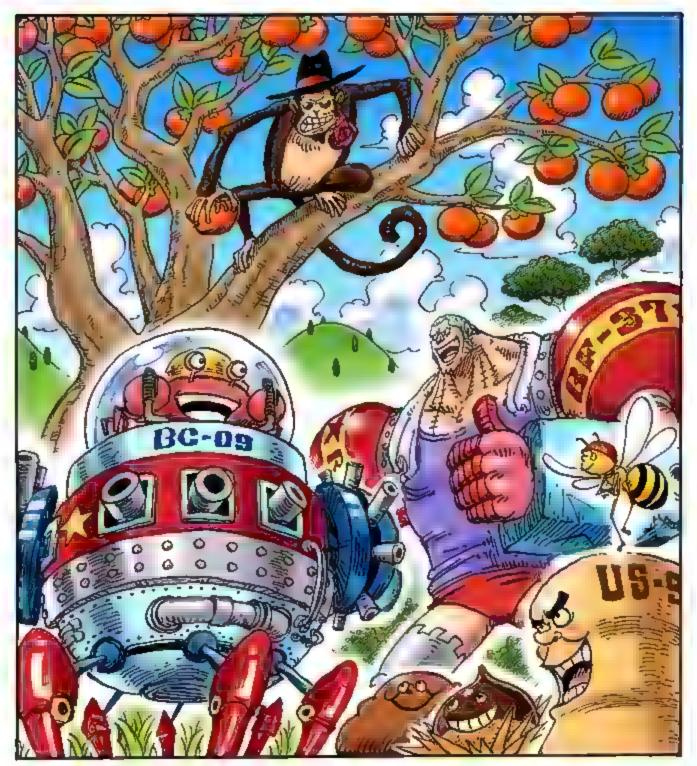
n PANDA

--Space Planet Peace

- A: Oof, what a stretch! 3 You know what? I'm not going... to turn that down!!
- Q: Oda Sensei! I thought of a birthday. The most famous of all the hidden characters of *One Piece*, Pandaman, is born on February 29. (Because it's a special day that's usually hiding.) --Kajusa
- A: Oh Man, that's perfect! But I can't just rubber-stamp that...unless I do! Do you share a birthday with any characters? You can check the birthday calendar on the One-piece.com website.



Chapter 856: LIAR



REQUEST: "FRANKY GIVING A CRAB A MECHA BODY TO PROTECT IT FROM A BULLYING MONKEY" BY NODA SKYWALKER FROM OSAKA



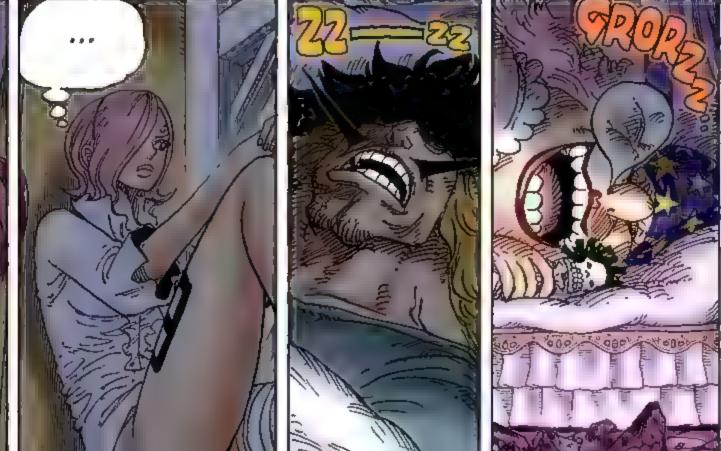
















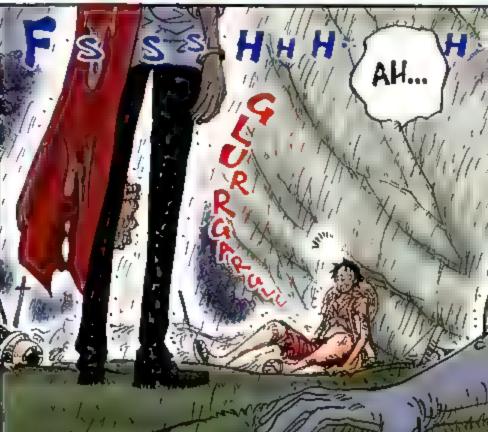


























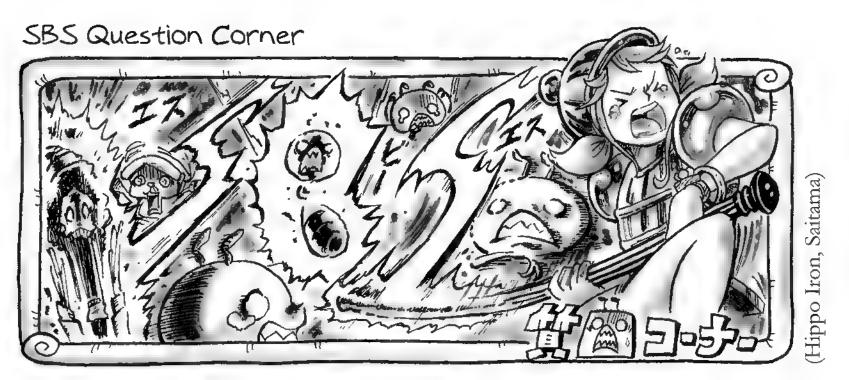












Q: Odacchi! In the SBS of volume 84, you wrote that Zolo is one of the Straw

Hats who doesn't chew his ice, but in chapter 701, volume 71, isn't he chewing his ice there?

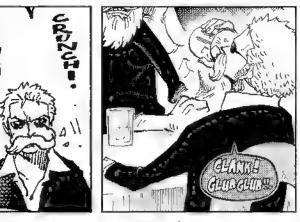
--Dobbin

- Q: In chapter 845, volume 84, I spotted three other characters who look just like Opera. Are they identical quadruplets, just like Sanji and his brothers?
- A: Technically, they're quintuplets, But you don't see the last one. There's Opera, fifth son of Charlotte; Counter, the sixth son; Cadenza, the seventh son; CaBaletta, the eighth son; and Gala, the ninth son. Big Mom is currently 68 years Old, and for about 42 years, she had children annually. Yet she has 85 children, so there are tons of twins and triplets. The Biggest Batch is a decuplet Bunch who are all 18 years old now-five Boys and five girls!! Big Mom, indeed!!
- Q: In the corner of page 58 of volume 83, is Nami wearing armor? Is that just a sign of how much she fears an Emperor of the Sea? And the way she takes it off in an instant is super impressive!!

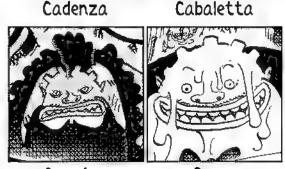
--Kawamacho

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A: Uh, that was her gear from fighting the sea ants the night before. She changed because they reached the island. And now, we're out of time! See you in the SBS next volume!!







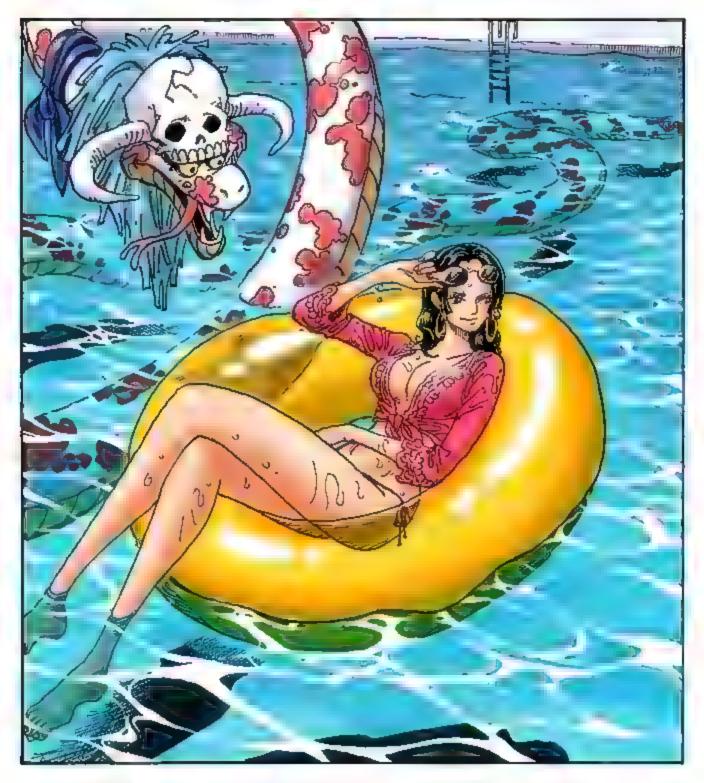
Counter

Opera





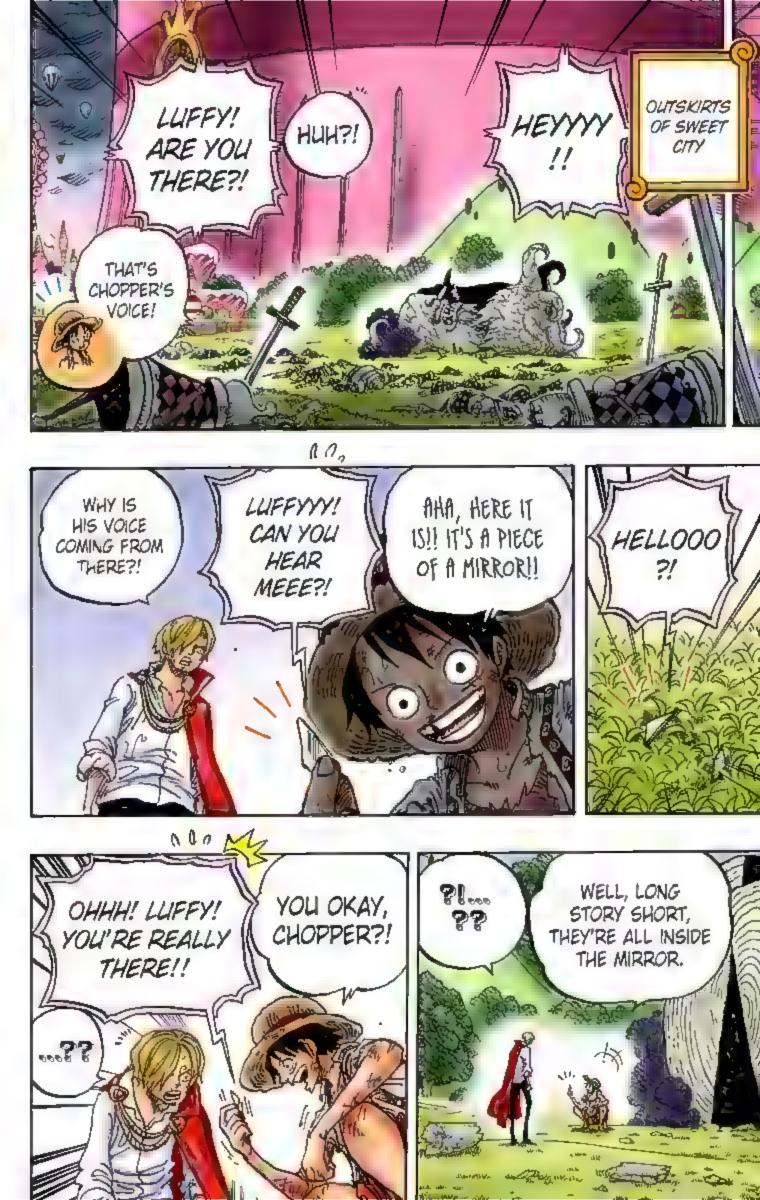
Chapter 857: ROOK



REQUEST: "HANCOCK TAKING A DIP IN THE POOL" BY ULTRA SEVEN (JUWA!) FROM SAITAMA

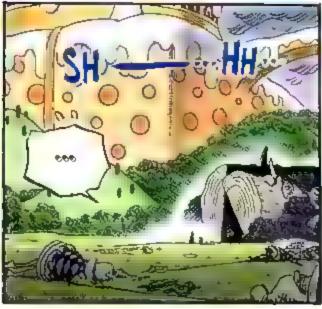




























HE'S MADE HIS NAME BY TAKING OUT PIRATE CAPTAINS--AND CAPTAINS ALONE!! ONCE HE WAS TIRED OF LAND, HE WENT OUT TO SEA TO REPEAT THE SAME PATTERN,

HE SETS UP BEHIND HIS IRON FORTRESS, FIGHTS THEM OFF...AND MOCKS HIS ENEMY'S FUTILITY.

BUT EVEN THAT IS A GAME TO BEGE.











Chapter 858: MEETING









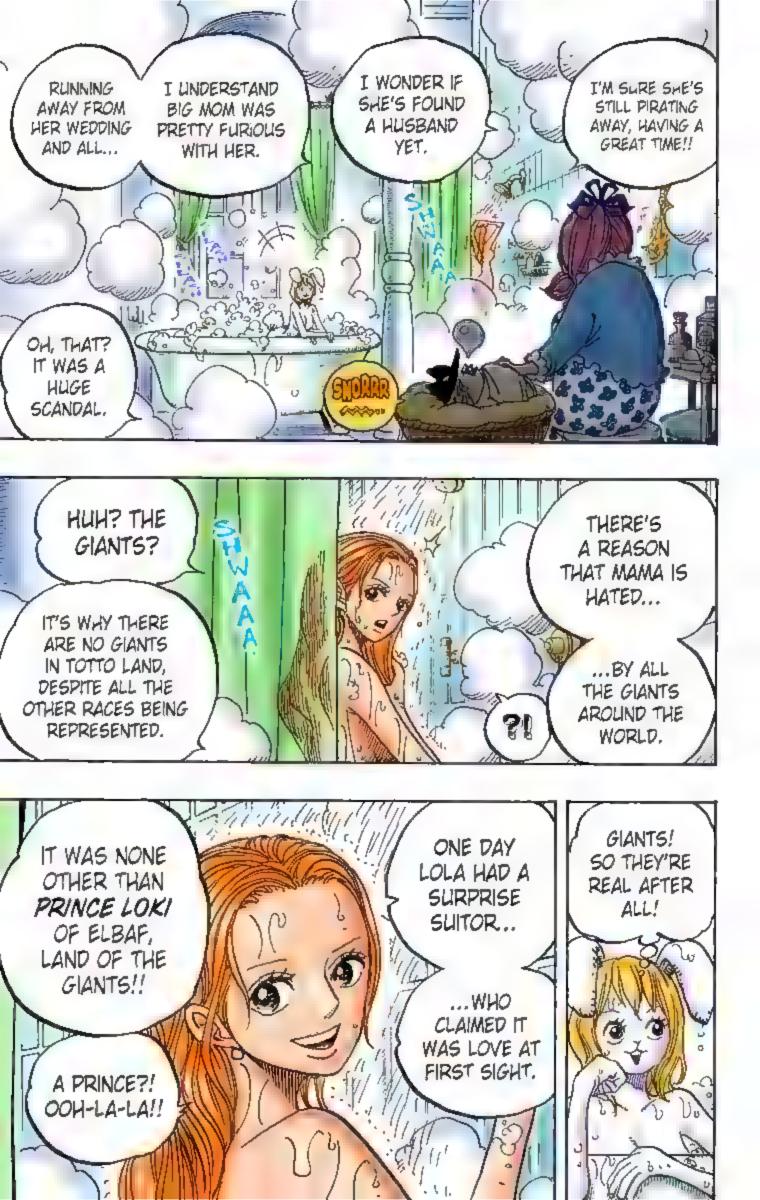




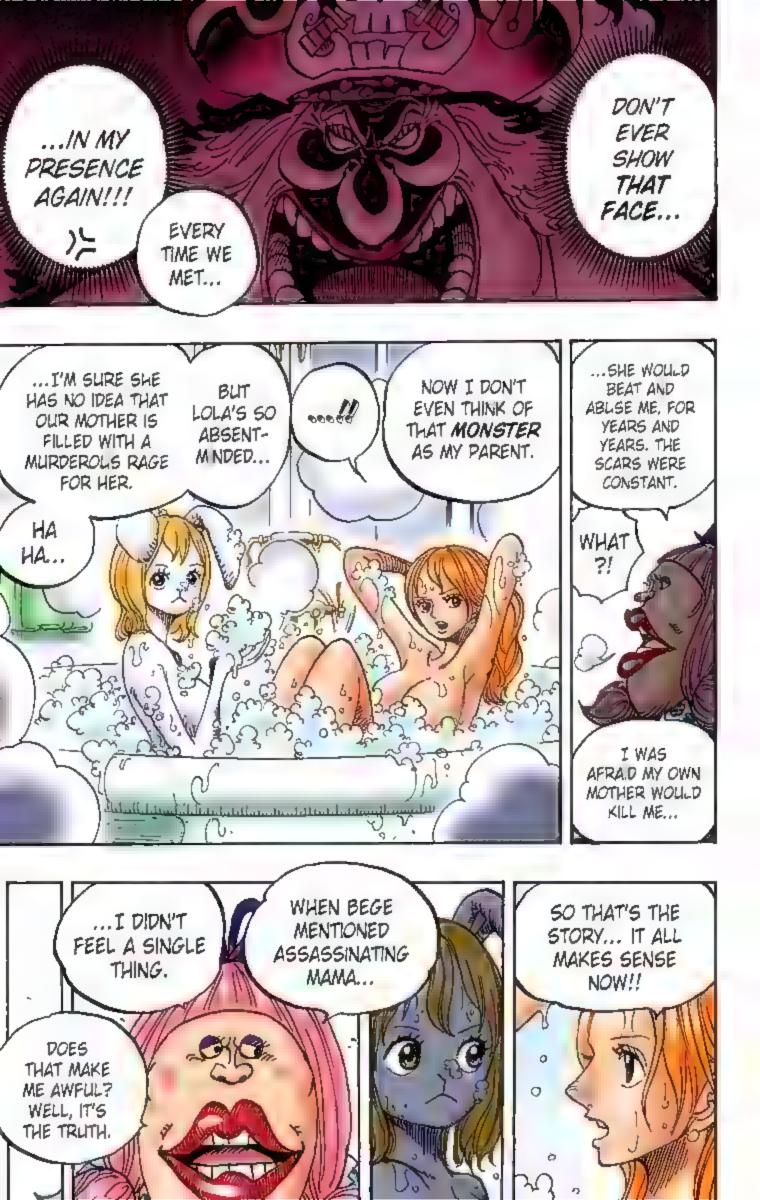




















LET'S FIRST DECIDE...IF WE'RE WORKING TOGETHER OR NOT!!

















を明正してくたちい









レトロドレスな3人娘♡



和も似合うロー!!





■編集協力/現代書院



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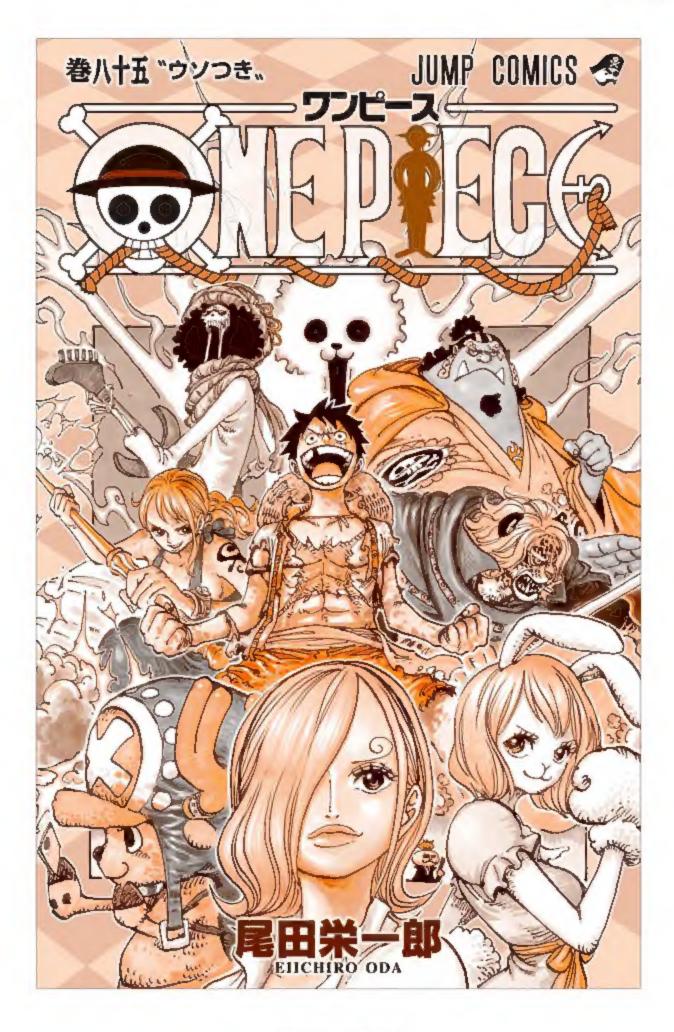




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